



ESM

BOBBIN YARN

ECDE 75 1/0 1.0Z 207/31 bbn
 EC6 68 Z40 207/31 bbn

P&QC: Jeff Garrett
 Marketing: _____

PROPERTIES		INDIVIDUAL PACKAGE	LOT	PACKAGE INFORMATION	
Binder --	Type	207		PPG Bobbin Type	31
	% Nominal LOI %	0.40%	0.40%	Splices	Splice Free
	% Tolerance LOI %	+/- 0.18	+/- 0.06%	Transfer Tails	Tie-on-Tails Available
				Nominal Weight of Full Package	9.4 Lbs/4.3 kg
Yardage --	Bare Glass, Nominal	7500 Yds/66 Tex	7500 Yds/66 Tex	Minimum Package Weight	2.0 Lbs/0.9 kg
	With Binder, Nominal	7463 Yds/66 Tex	7463 Yds/66 Tex	Package Weight Classification Supplied	TSFP
	% Tolerance	+/- 7.0%	+/- 1.4%		SFP
				Minimum Metered Bobbin Length	67,000yds / 61,500 meters
				Breakdown by Bobbin Size Each Shipment	Contact PPG Customer Service
	Broken Filaments Per Plane, Maximum	10.0			
	% Moisture Content Maximum	0.25%	0.20%		
	Tensile Strength, Minimum	6.5 Lbs/29 Newtons			
Twist --	Turns per Inch	+/- 0.30 tpi			
Tolerance --	Turns per Meter	+/- 12 tpm			

OTHER: Conforms to ASTM D578 test method for fiber glass yarns. Lot average - N = 28