



Fast Dry 2500™ - Fast Dry Alkyd Gloss Enamel 94-634 series

Fast Dry 2500 is an excellent, single component, value-added, fast dry, high gloss, alkyd enamel. Recommended for spray application to properly prepared metal surfaces and drying to touch at 15 minutes, *Fast Dry 2500* is ideal for light industrial use, such as piping, structural steel, and machinery. *Fast Dry 2500* is abrasion resistant, easy to apply, and offers virtually infinite color capability through our PerformaColor® and 96 line colorant systems.

B E N E F I T S

- Fast Dry to Handle
- High Gloss
- Hard, durable finish
- Abarasion resistant
- Virtually infinite color capability with PerformaColor and 96 line Colorant System
- Easy to Apply



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TECHNICAL DATA

Recommended Uses

Aluminum, Ferrous Metal, Heavy Equipment, Machinery, Piping.

Gloss Level

Gloss: +85 (60° gloss meter)

Dry Time @ 70°F.*

To Touch: 15 minutes

To Recoat: 3 hours

To Handle : 90 minutes

Mixed VOC:*

3.44lb/gal

412.5g/L

Volume Solids:*

50% +/- 2%

Weight Solids*

67% +/- 2%

Recommended DFT:*

1.4 mils minimum to 2.4 mils minimum

Theoretical Coverage:*

334 to 572 sq. ft/gal

Thinning

Thinning will not be required for most applications

Mixing Instructions

Mix thoroughly with a power agitator before application.

* Product data calculated on 94-634- Pastel Base



PRODUCT SELECTION GUIDE

PRODUCT CODE	DESCRIPTION	FIVE GALLON	ONE GALLON
94-634	Pastel Base	✓	✓
94-636	Deep Base	✓	✓
94-637	Deep Rustic Base	✓	✓
94-653	Black		✓
94-658	Safety Red		✓
94-652	Safety Yellow	✓	✓

For strictly regulated VOC markets or the most current technical data, check the technical data sheet on the website or phone number listed below.



The Evolution of High Performance

PPG Architectural Finishes, Inc.

One PPG Place • Pittsburgh, PA 15272 • 1-800-441-9695 • Fax: 888-807-5123 • www.ppghcp.com

PPG Canada Inc.

4 Kenview Boulevard • Brampton, ON L6T 5E4 • Phone: 905-790-5349 • Fax: 877-238-6441

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