



# PPG LABORATORY TEST RESULTS CERTIFICATION

## ABRASION RESISTANCE

PPG Industries, Inc. certifies the following performance properties for the Duranar® Coil Coating System when applied and baked on properly cleaned and pretreated substrates, according to PPG specifications:

**COATING:** DURANAR XLE

**TEST:** ASTM D968 - Abrasion Resistance of Organic Coatings by Falling Sand

**SPECIFICATION:** Sand is allowed to fall from the specified height through a guide tube onto a coated panel per ASTM D968 until the substrate becomes visible. Results are reported as the number of liters of sand needed to obtain the failure point. Ottawa silica sand or silicon carbide may be used, as specified.

**RESULTS:** Minimum liters falling sand to 5/32" appearance base metal at the following paint dry film thickness in mils.

PRIMER	BASECOAT	CLEARCOAT	LITERS
0.15 mils	0.70 mils	0.45 mils	130 min.
0.25 mils	0.80 mils	0.55 mils	140 min.
4-Coat Systems using 0.80 mils Barrier Coat.....			180 min.

May 1, 2002