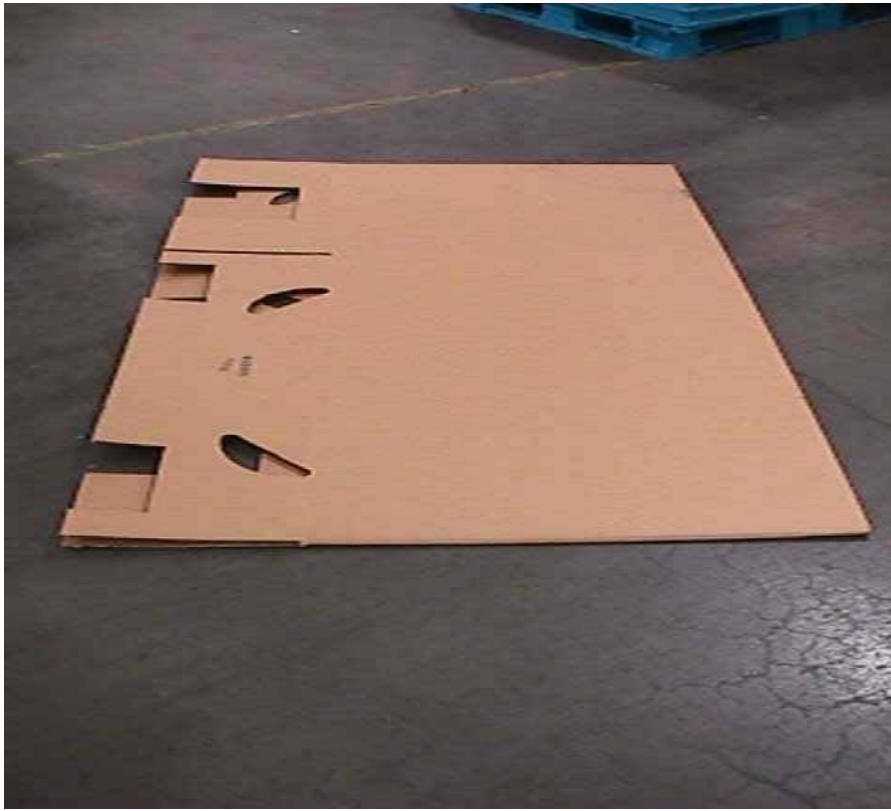


BOBBIN SLEEVE ASSEMBLY



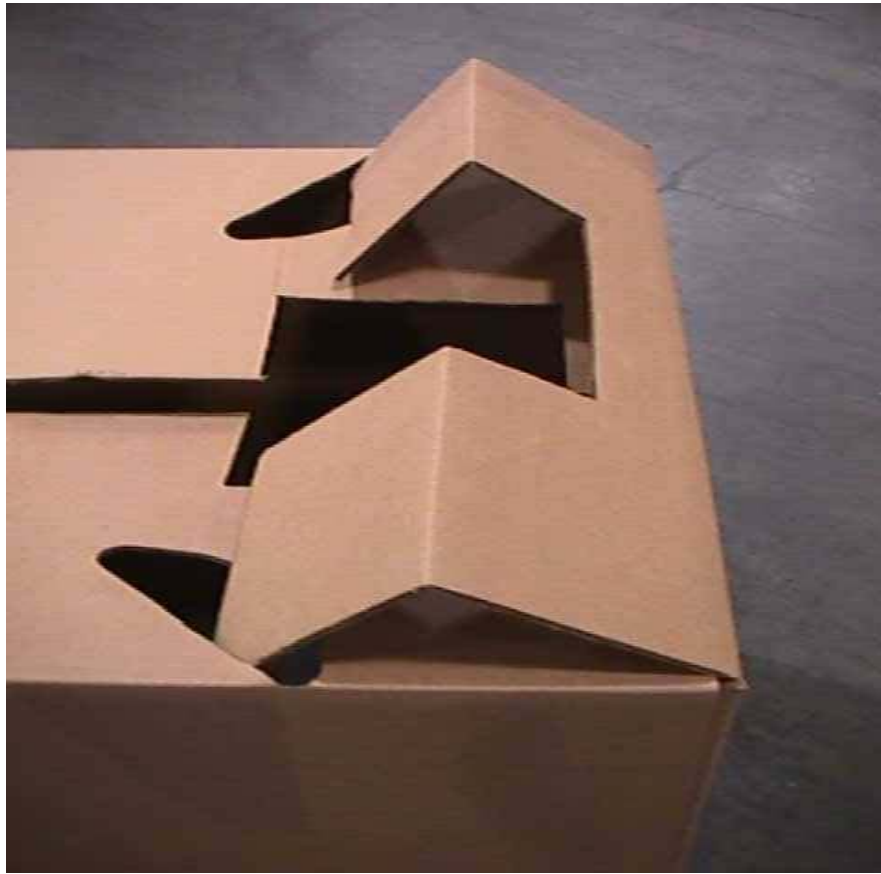
Individual sleeves will arrive at the customer site packaged as shown in the photo above. Bundles may vary in size as required by the customer. Sleeves are to be used to return empty bobbins to PPG, Works 53, Lexington, NC



Full view of a single sleeve used to return empty bobbins using a returnable pallet.



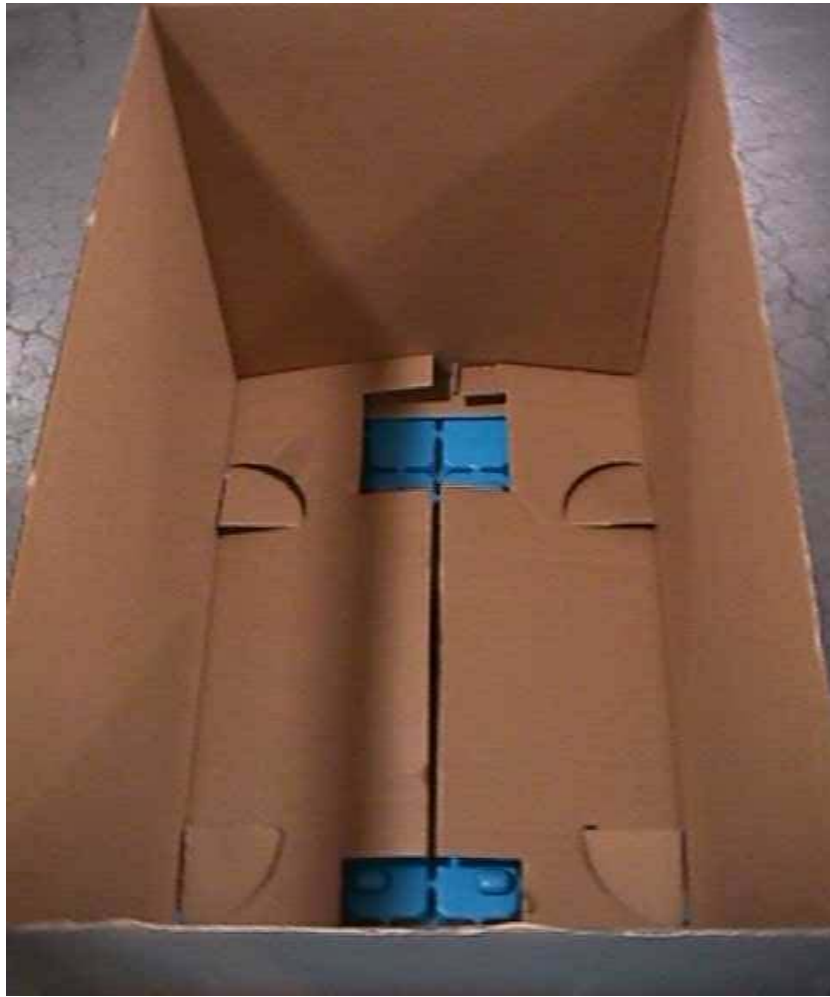
Open sleeve and push middle flaps inward and downward



The outer flaps are to be bent at the score and the ends pushed down into the moon shaped die-cut openings

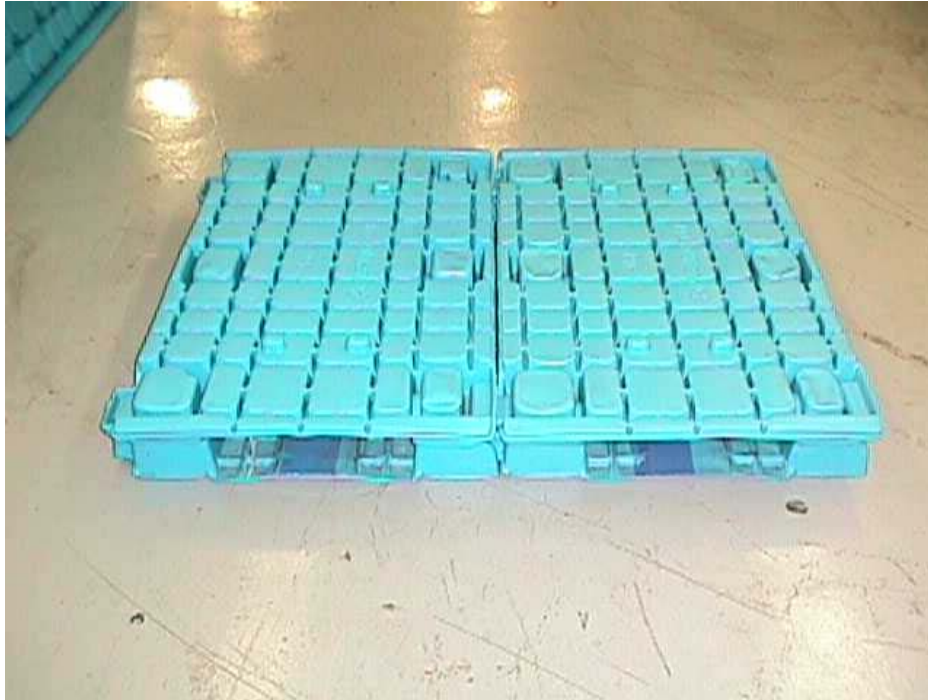


Sleeve is then inverted and placed atop one returnable pallet



Inside view of sleeve once properly seated on the split returnable pallet. Sleeve is now ready to receive empty bobbins for return.

**PACKAGING OF EMPTY 28, 32 AND 31 BOBBINS
RETURNED IN A RPS SPLIT PALLET**



- 1. Orient pallets and lock together.**



2. Position cartons on pallet



3. Place 28 bobbins in an upright 7x4 configuration



4. Insert 18 bobbins in a 6x3 configuration within the 28 bobbin 7x4 configuration from step 3.



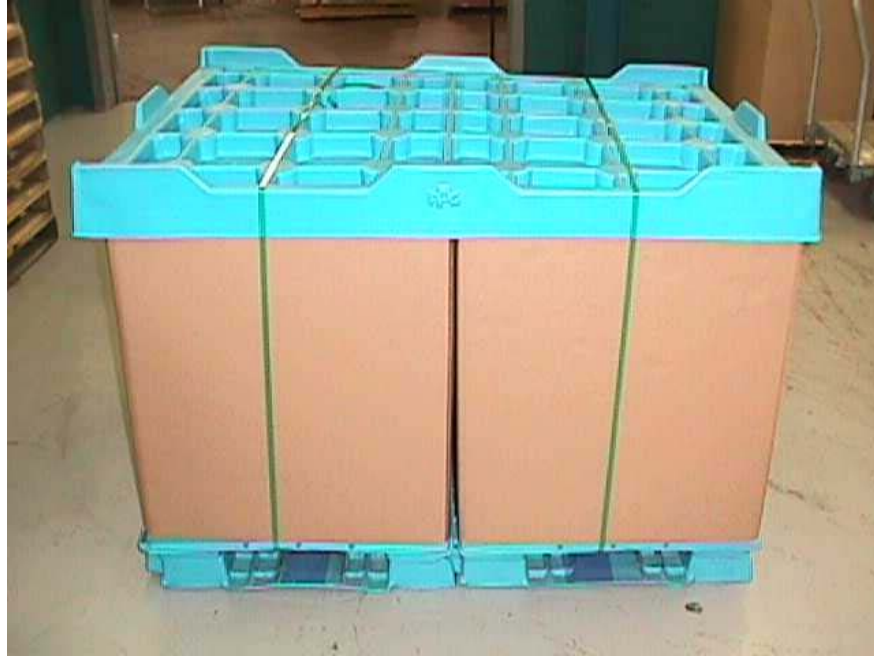
- 5. Invert 24 bobbins in a 6x4 configuration within the 6x3, 7x4 configuration from step 4**



- 6. Place 18 inverted bobbins in a 6x3 configuration within the inverted 6x4 pack pattern from step 5**



7. Construct a second layer repeating steps 3 thru 6.



8. Place RPS lid on unit and band.

**PRINT COMPANY NAME, LOCATION
AND BOBBIN TYPE ON THE
OUTSIDE OF THE CORRUGATED SLEEVE.**